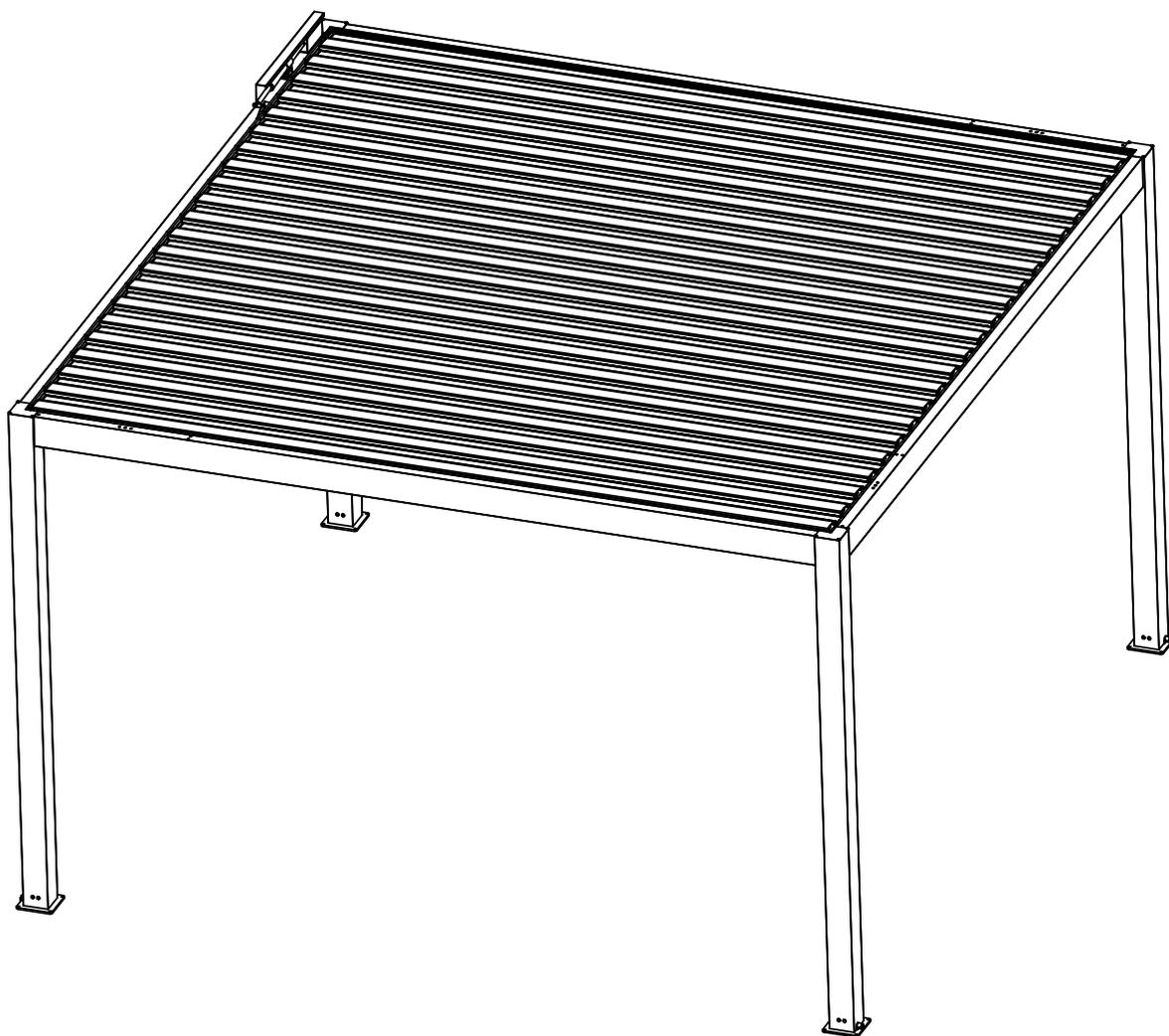
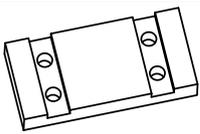
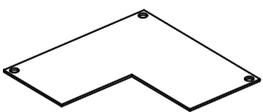
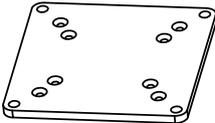
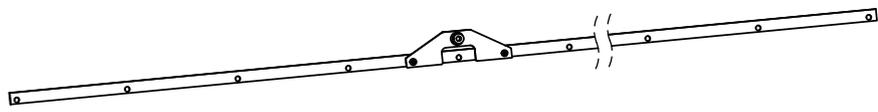


# The Manual Instruction For E8630 Pergola

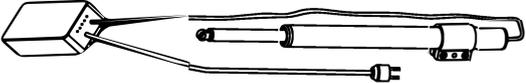
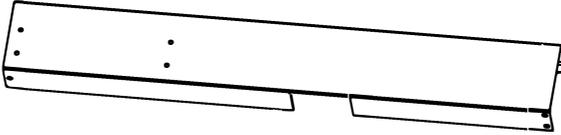
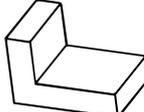
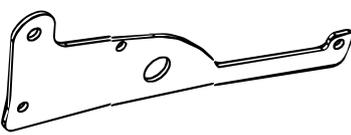
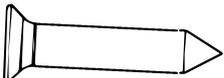
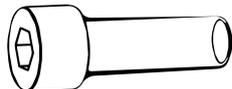
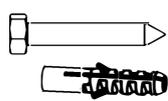
3x3m, 3.6x3.6m, 4x4m



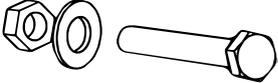
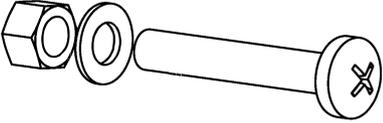
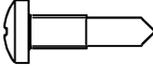
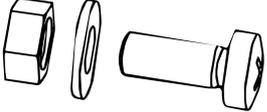
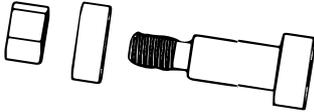
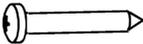
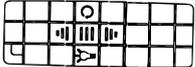
# Spare Parts List

Label No	Part Name	Drawing	Qty
A	Column		2
B	Column		2
C	Left Beam		1
D	Right Beam		1
E	Front&Rear Beam		2
F	Louver		3*3=16 3.6*3.6=19 4*4=22
G	Corner Plate		8
H	Nut Bar		16
I	Corner Cover Plate		4
J	Column Bottom Plate		4
K	Pulling Rod		1
L	Drainage Outlet	 Optional	4

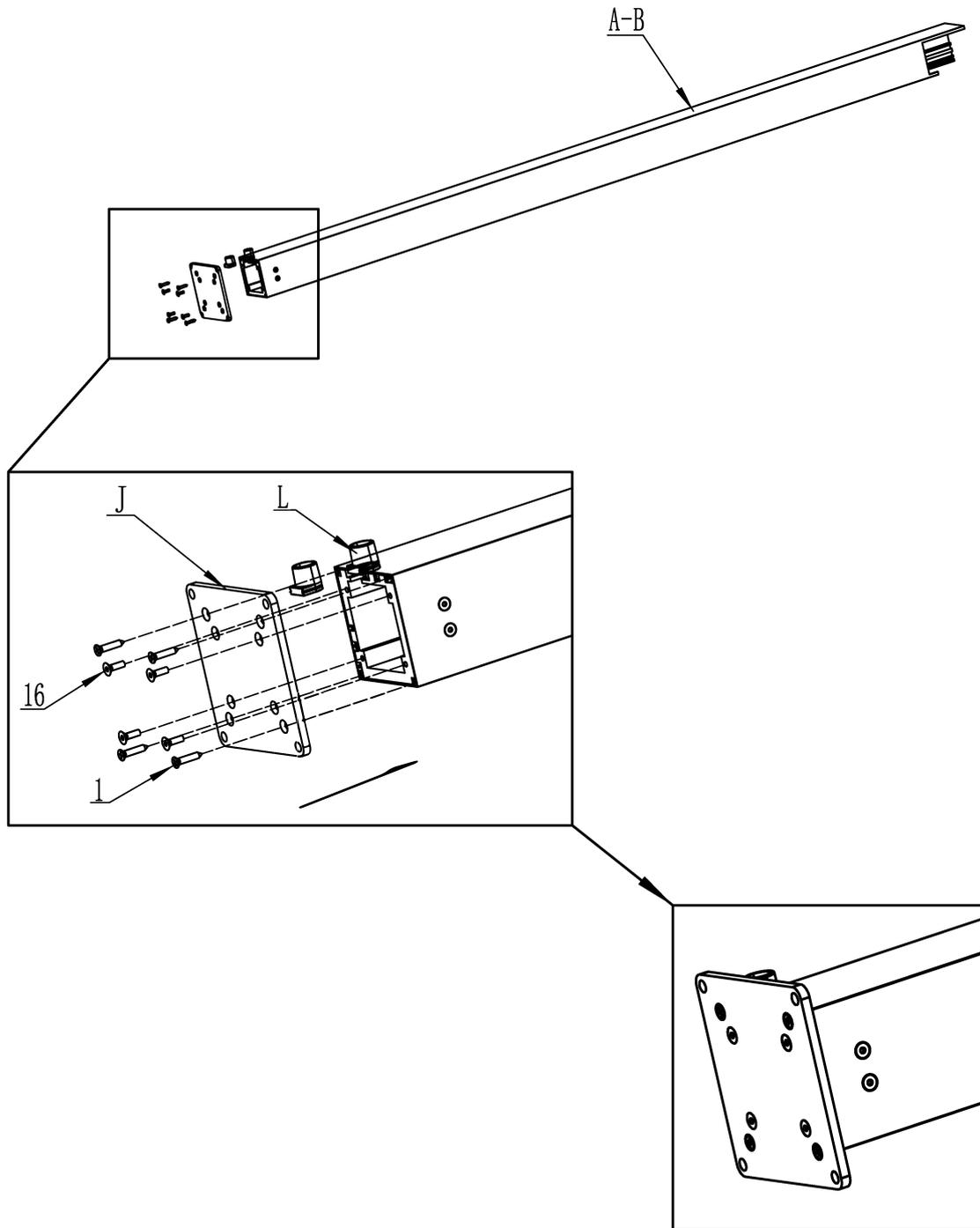
# Spare Parts List

Label No	Part Name	Drawing	Qty
M	Motor+Control Box + Cable		1
N	Motor Seat		1
P	Motor Cover		1
Q	Right Angle Plate		2
R	Long Cover		6
S	Louver Cover		3*3=32 3.6*3.6=38 4*4=44
1	Countersunk Head Self-tapping Screw	 C-ST6. 3×32	16
2	Cross Pan Head Self-tapping Screw	 C-ST6. 3×20	12
3	Hex-socket Head Screw	 M8×25	32
4	Hex Head Wood Screw+ Plastic Dowel	 M10x80 Ø14x70	16
5	Gasket	 Ø10	16
6	Hex-socket Botton Head Screw+ Gasket	 M6x16	8

# Spare Parts List

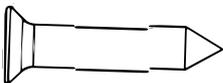
Label No	Part Name	Drawing	Qty
7	Plastic Plug		32
8	Glass glue		1
9	Hex Screw+Thin Nut +Gasket	 M6*45	1
10	Cross Head Screw+ Self-lock Nut+ Gasket	 M8*50	1
11	Cross Pan Head Self-tapping Screw	 C-ST4.2*25	4
12	Cross Pan Head Self-tapping Screw	 C-ST4.2*16	12
13	Cross Pan Head Screw+ Self-lock Nut+ Gasket	 M4*10	4
14	Socket Shoulder Bolt +Self-lock Nut+Gasket		3*3=16 3.6*3.6=19 4*4=22
15	Cross Pan Head Self-tapping Screw	 C-ST4.2*18	3*3=96 3.6*3.6=114 4*4=132
16	Hex-socket Countersunk Head Screw	 M6x20	16
17	Remote Controller		1

1.To connect the column bottom plate J with column A and column B, and fasten it up with screw 1 and 16.  
L is optional.



Screw Driver (Self-prepared)

1



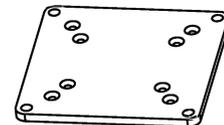
16/set

16



16/set

J



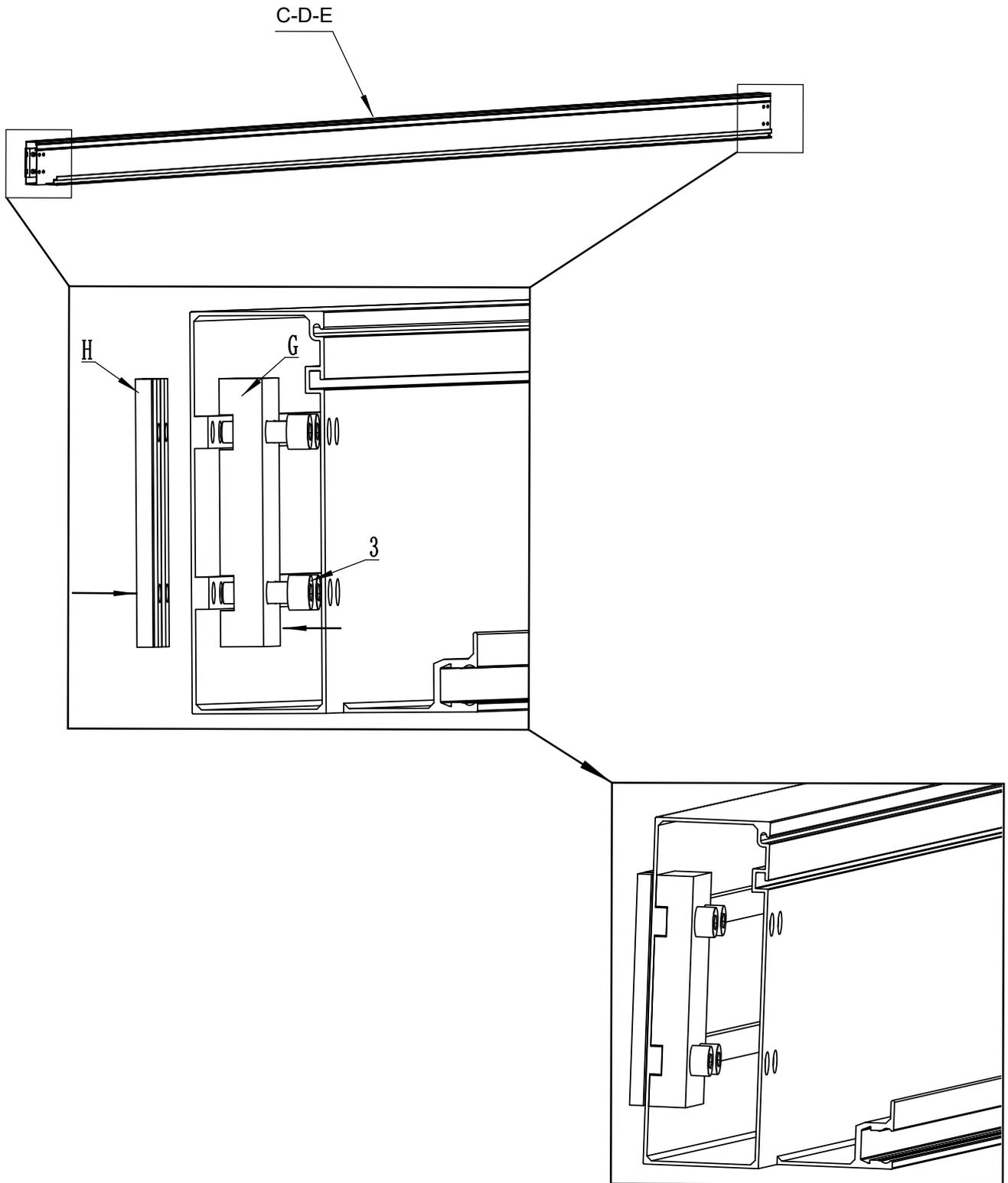
4/set

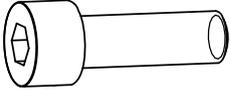
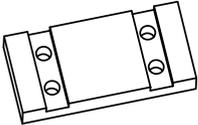
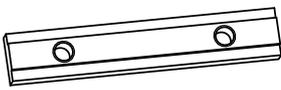
L



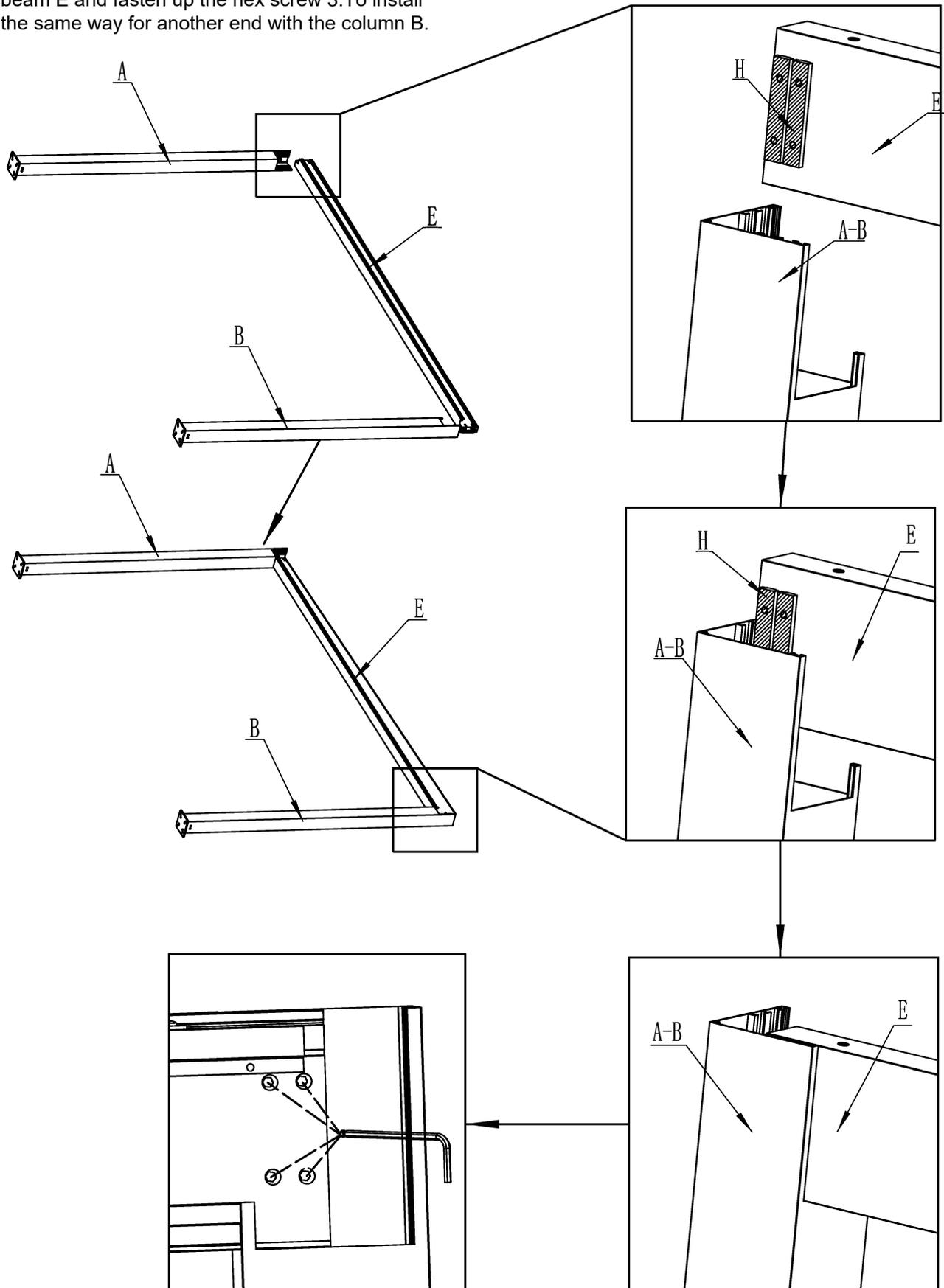
4/set(optional)

2.1 Use the hex screw 3 to connect corner plate G and left beam C with the screw strip H (by 3 or 4 threads), and do the same to another end.  
 2.2 The way to install the right beam D and front & rear beam E is same as 2.1

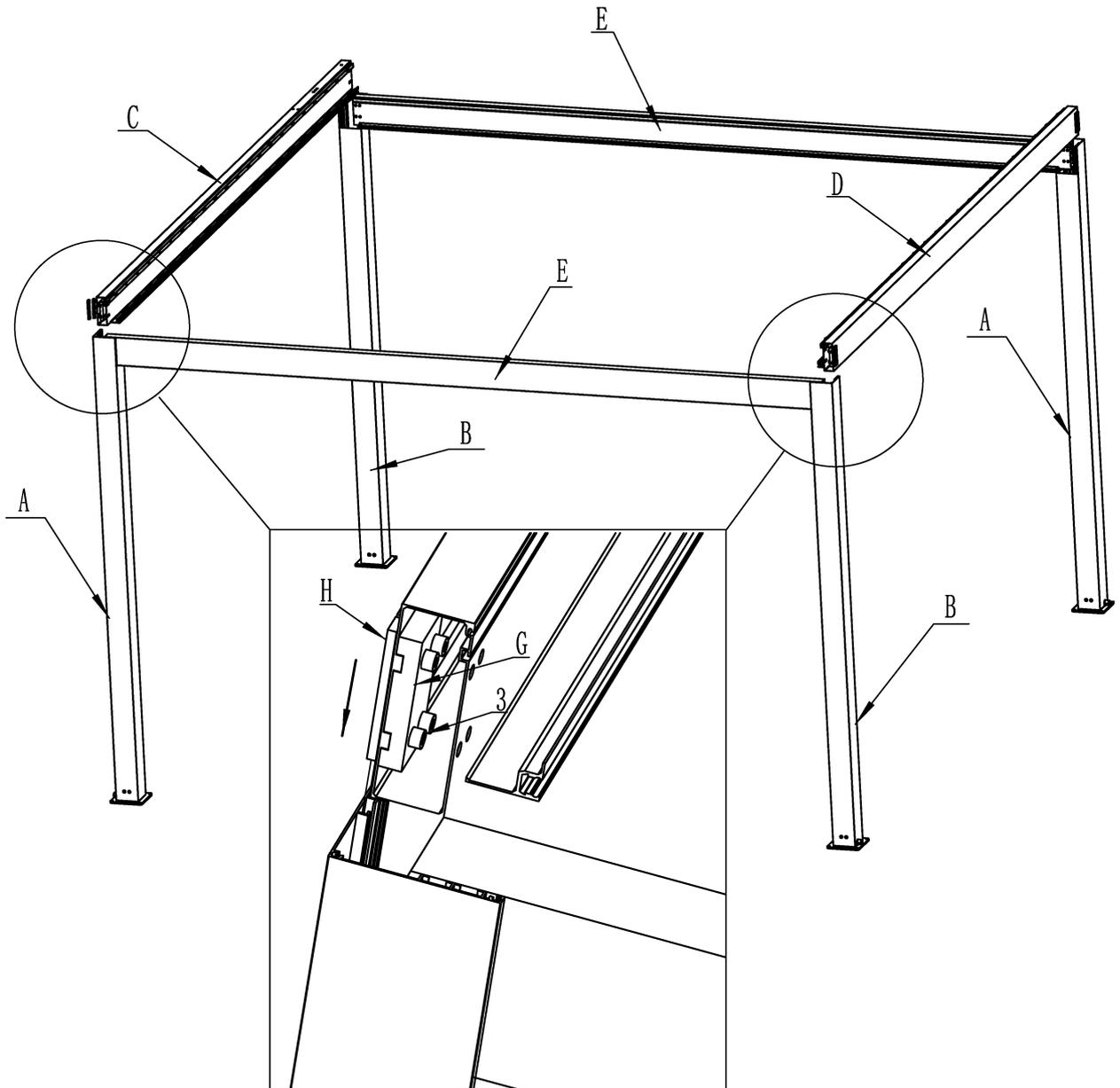


<p>3  32/set</p>	<p>G  8/set</p>	<p>H  16/set</p>
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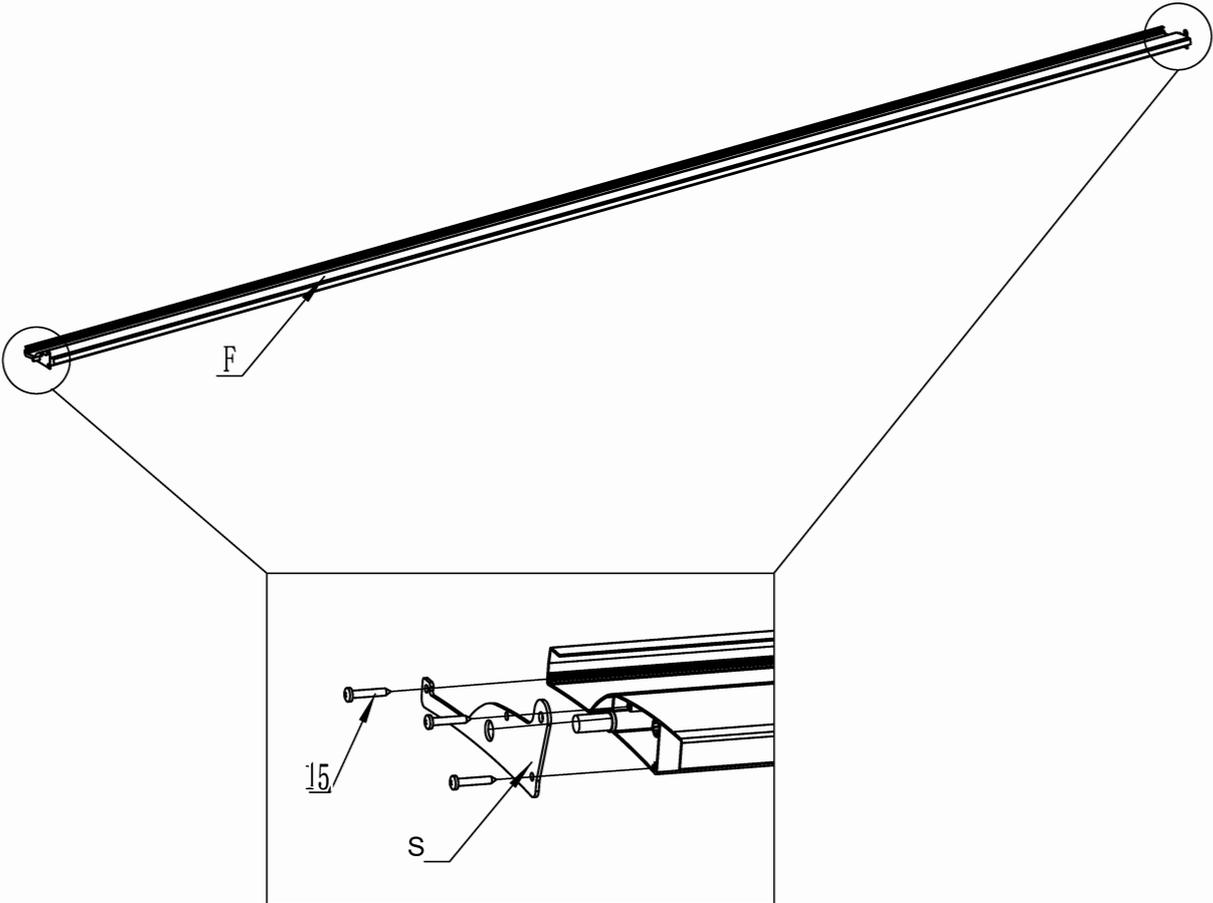
3. To insert the screw strip H into the socket on the column A, press up the front and rear beam E and fasten up the hex screw 3. To install the same way for another end with the column B.

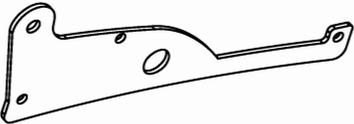
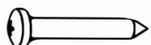


4. To install the left beam C and the right beam D according to the way in the detailed drawing below.



5. To use the the self-tapping screw 15 to fix the louver cover S with the louver F on two sides.

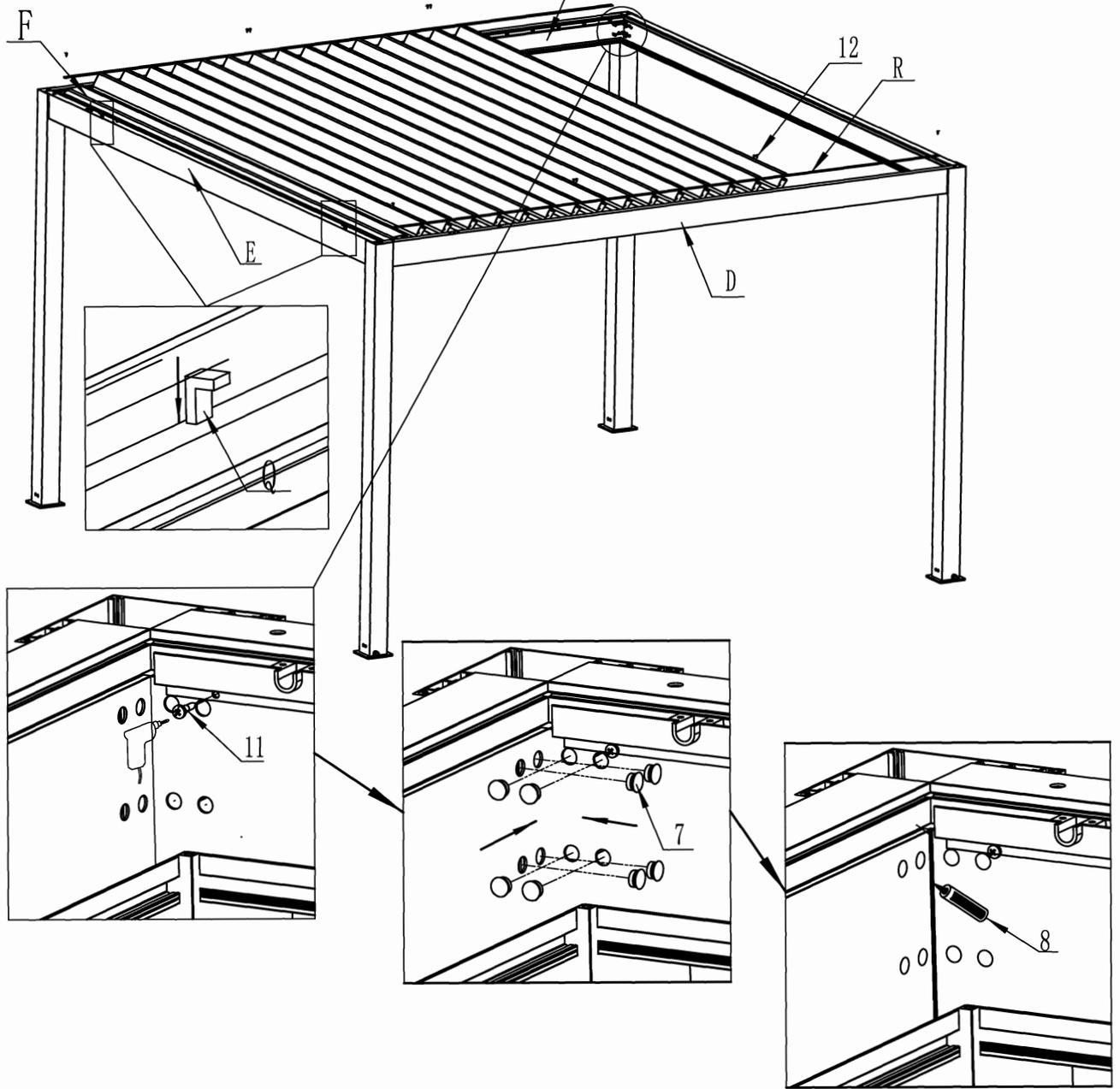


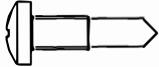
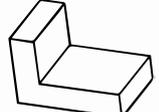
S	 2/set	15		8/set
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6.1 Firstly remove the long covers R pre-installed on the left beam C and the right beam D, and put the right angle plate Q onto the two ends of the front beam E. Then, install the louver F into the first socket, make it cohere to the right angle plate Q, and use the self-tapping screw 11 to fasten up the rod support with the left beam C and the right beam D.

6.2 To install louvers onto the side rod support respectively, re-install the long cover R, and then use the plastic plug 7 to seal up those holes on two ends of four beams C, D and E.

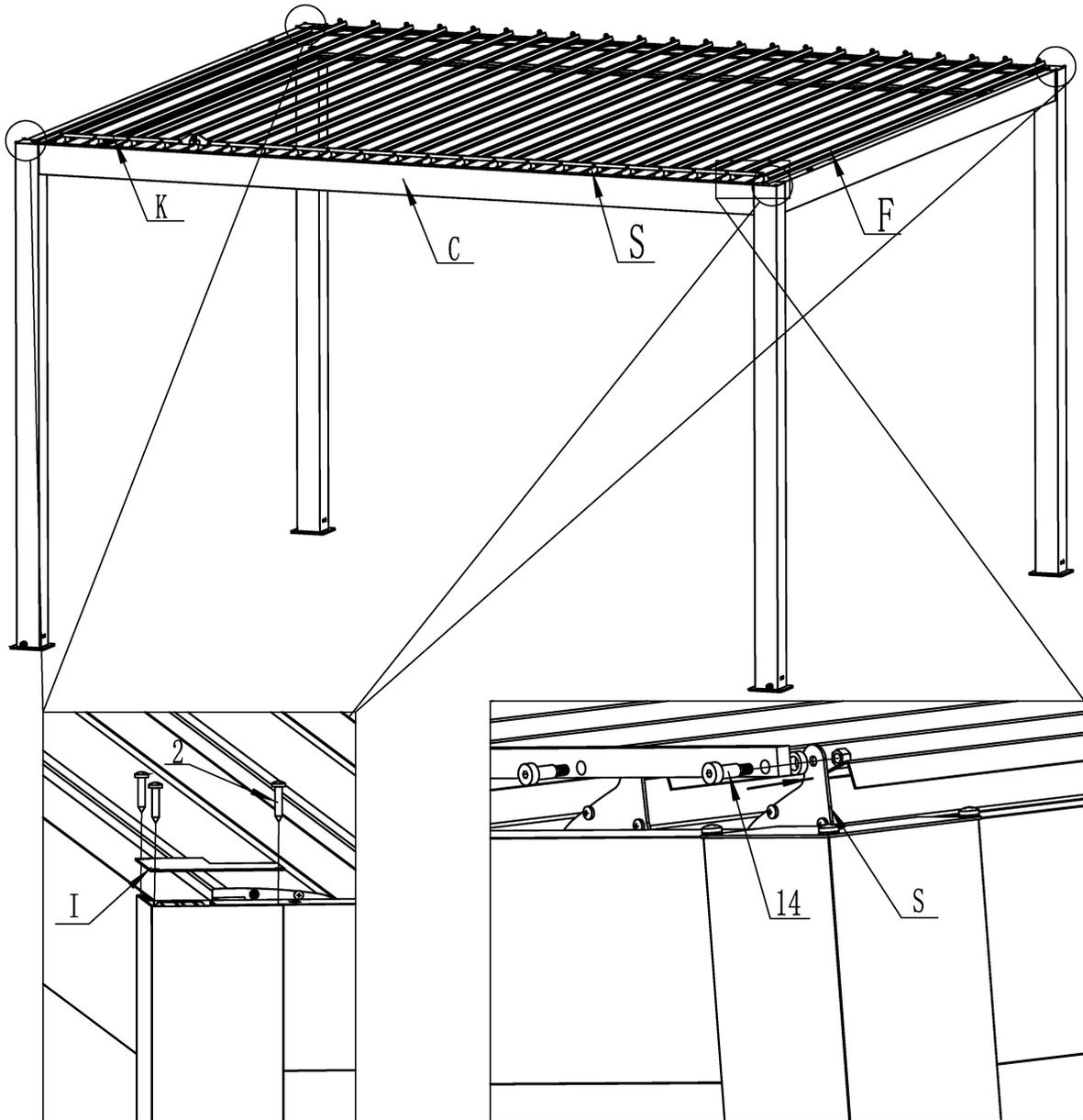
6.3 To glue all connecting seams with the glass glue 8 to prevent leakage.

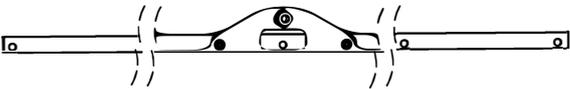


 <p>Screw Driver (Self-prepared)</p>	<p>8</p>  <p>1/set</p>
<p>11</p>  <p>4/set</p>	<p>7</p>  <p>32/set</p>
<p>Q</p>  <p>2/set</p>	<p>F</p>  <p>3*3=16 3.6*3.6=19 4*4=22</p>

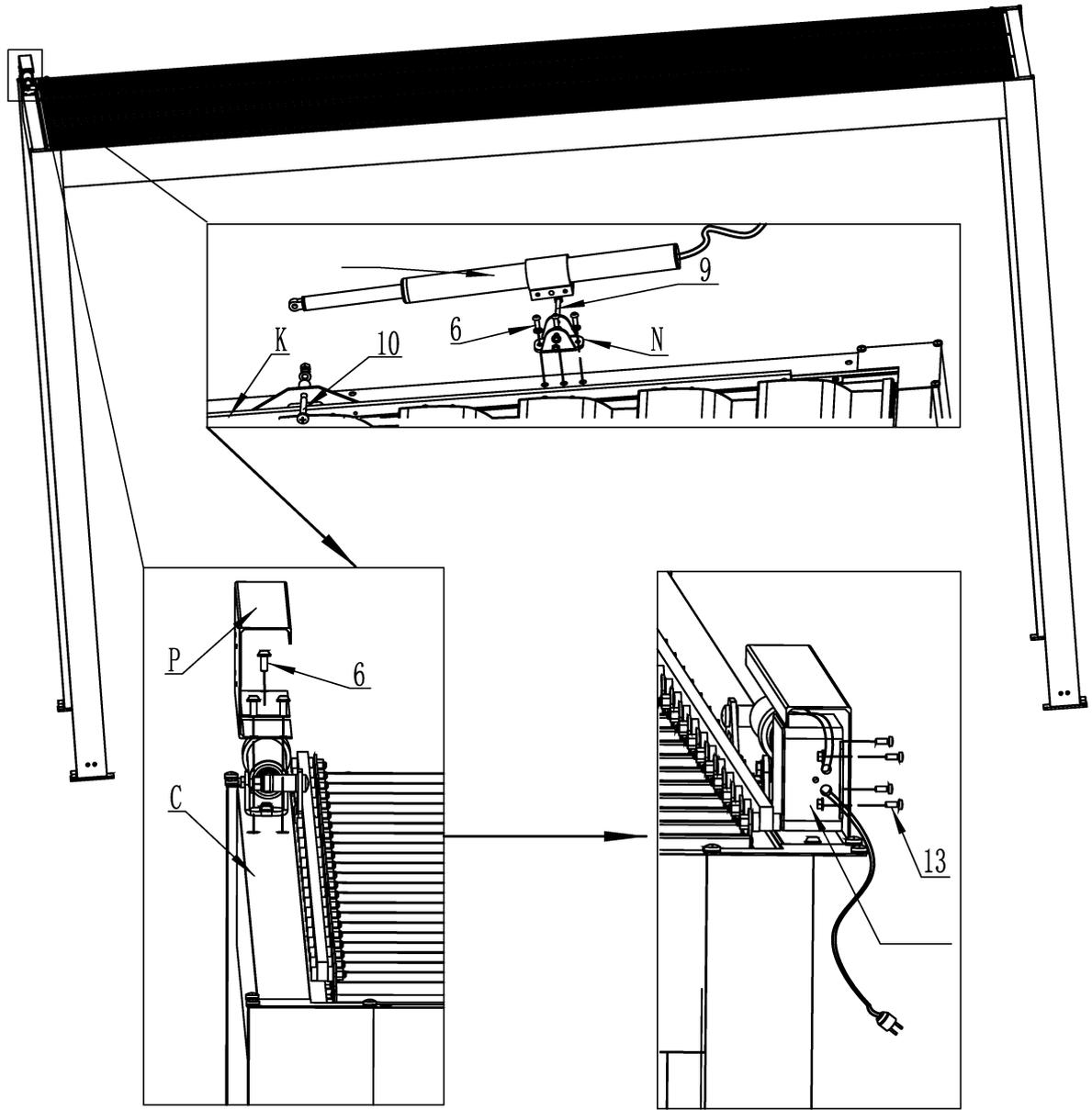
7.1 To connect the pulling rod K and louver cover S with the socket shoulder bolt 14, then tighten up the nut.

7.2 To install the corner cover plate I with the cross pan head self-tapping screw 2 on the top end of column A and column B.



<p>I</p>  <p>4/set</p>	<p>2</p>	 <p>12/set</p>
<p>K</p>  <p>1/set</p>	<p>14</p>  <p>3*3=16 3.6*3.6=19 4*4=22</p>	

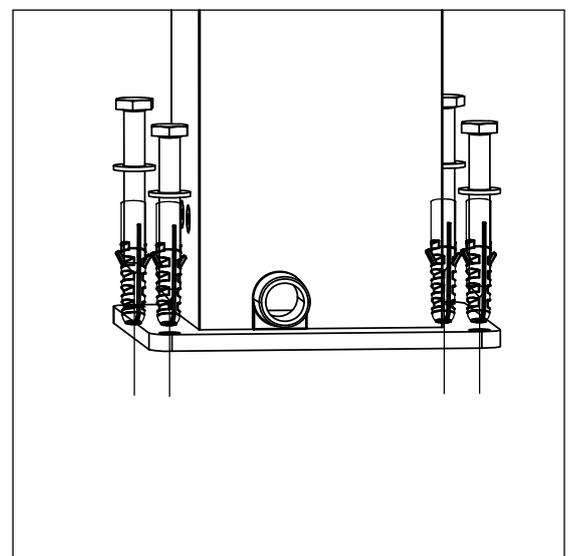
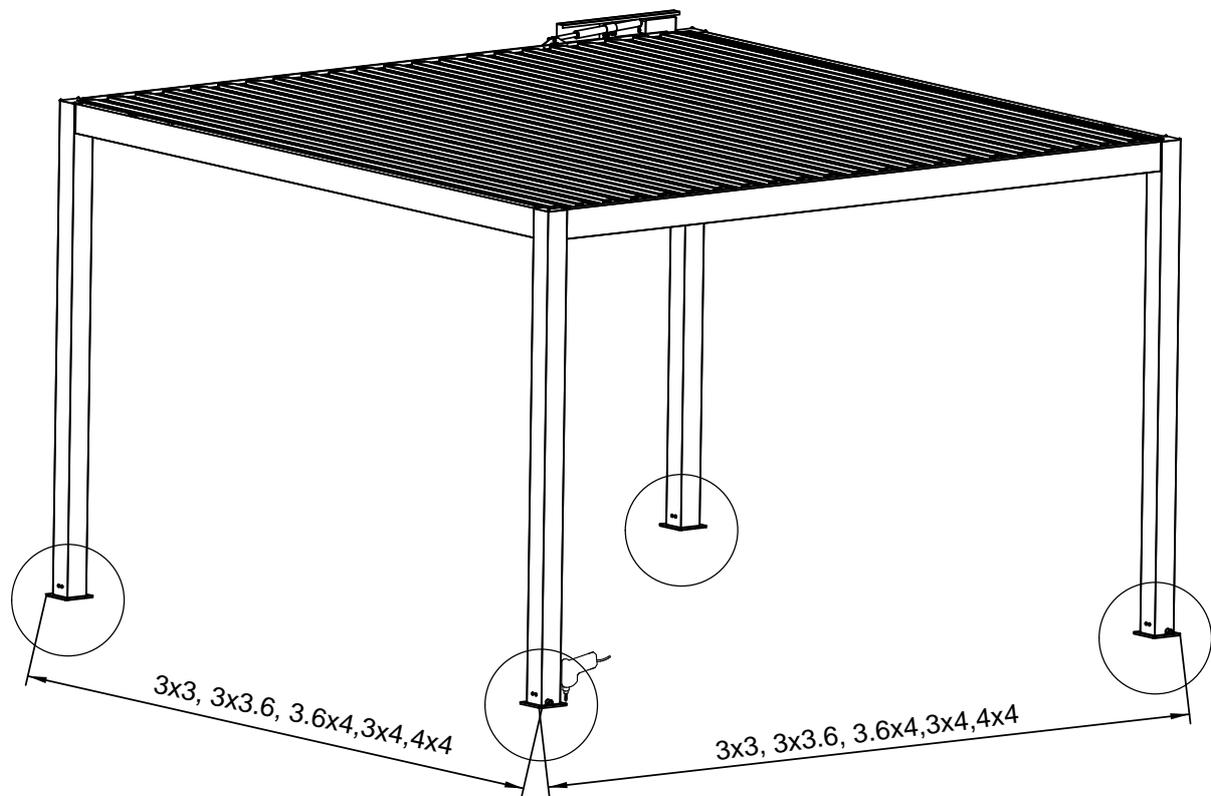
- 8.1 To install the motor seat with the hex-socket button head screw + gasket 6 onto the left beam C, then to install the motor with the hex screw + thin nut + gasket 9 onto the motor seat, and use the cross head screw + self-lock nut + gasket 10 to connect the motor with the pulling rod K.
- 8.2 To install the motor cover on the beam C.
- 8.3 To use the cross pan head screw + self-lock nut + gasket 13 to install the control box with the motor cover P



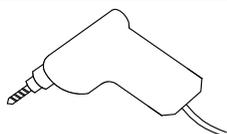
6		6/set	13		4/set
9		1/set	10		1/set
N		1/set	M		1/set
			P		1/set

9.1 To measure the distance between the column edge and the wall, as well as the distance between columns, then to use the electric drill bit to drill 16 holes with the size of  $\phi 14 \times 80$

9.2 To put the plastic dowel pins into holes of the column bottom; then make the gasket 5 through the wood screw 4, and fasten the column bottom plate on the ground.



4		16/set
5		16/set



Screw Driver & Drilling Head  $\phi 14$ (Self-prepared)